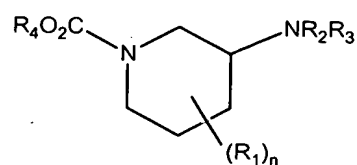
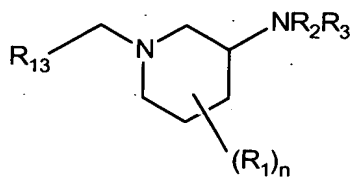


Abstract

This invention relates to 3-amino piperidine derivatives, their intermediates and methods of manufacture. As such, the present invention includes methods of making a compound of the formulas (Ia) and (Ib)



(Ia) ;



(Ib)

wherein R_1 , R_2 , R_3 , R_4 , R_{13} , and n are herein defined. The present invention also relates to the compounds used in such processes, as well as the compounds made by the processes.